

Date: Tuesday, 12/20/2005 3:36:58 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STRIKER PLATE
Job Number : 25327	
Estimate Number : 10589	
P.O. Number : N/A	Part Number : D2237
This Issue : 12/20/2005 S.O. No. : N/A	Drawing Number : D2237 REVD1
Prsht Rev. : NC	Project Number : N/A
First Issue : 12/20/2005 Type : PURCHASED PARTS	Drawing Revision : D1
Previous Run : 24561	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 1/25/2006
Checked & Approved By : <u>SEE COMMENT BELOW</u>	Qty: <u>111</u> Um: Each
Comment : Est. C 02.05.11 Clarify IPP NG	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 369

Laser cut as per drawing D2237

Material release note required.

u05-12-21150

2.0	D2237F	Striker Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s)
 Striker Plate

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

C 206/02/01111

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

206-02-02

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr as required and ensure # 30 drill passes through holes.


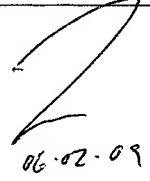
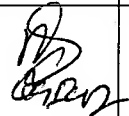
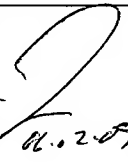
2-Form as per drawing

SAD 06/02/08SB 06/02/09110

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/02/09	5	1 piece was scrap over Tolerance		Scrap + destroy	SB 06/02/09	 06.02.09		 06.02.09

NOTE: Date & initial all entries

Date: Tuesday, 12/20/2005 3:36:59 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 25327

Part Number: D2237

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0

QC5

INSPECT WORK TO CURRENT STEP



J 06.02.09

100

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: S732

P 06/02/10 111

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

S 06/02/13 (111)

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

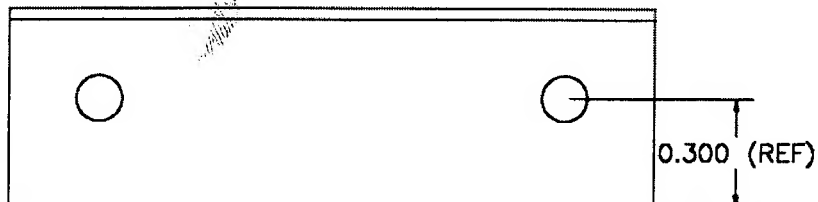
NOTE: Date & initial all entries

DART

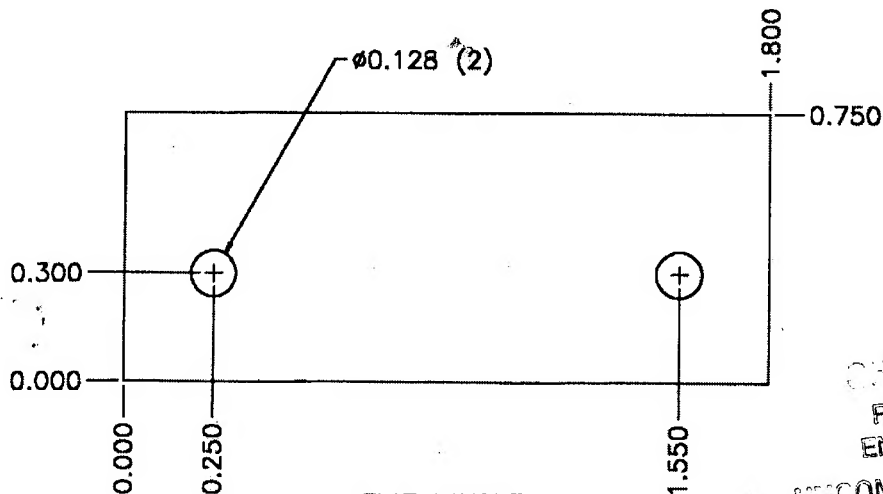
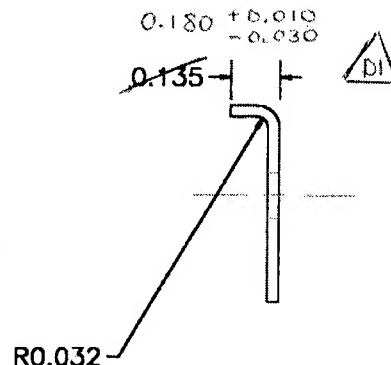


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED <i>bu</i>	APPROVED <i>[Signature]</i>	D2237	SHEET 1 OF 1
DATE		TITLE	SCALE
94:10:25		STRIKER PLATE	2:1
DI	# 04.06.15	UPDATE DIMENSION	

RELEASED
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

CONTROLLED
REVISION
ENGINEERING
SUBJECT TO
WITH OUT

MATERIAL: 304/316 SS, 0.034 THICK

25327

INSPECTION CERTIFICATE

MATERIAL TEST/INSPECTION CERTIFICATES

90229754

YIEN MAU CORP.
YIEN MAU CORP.

INVOICE NO.:
COMMODITY:

FORM 165
PREFAB COLD ROLLED STAINLESS STEEL SHEET AISI 304NO.4 (SIC)
FINISH WITH 100 MIC. FILM ON MAIN SIDE, WITH BACK-PASS,
SLITTED EDGE AISI 304, 2B FINISH, WITH PAPER INTERLEAVED,
SLITTED EDGE.

YIEN MAU
INTEGRIS METALS LTD

工廠: 高雄橋南路新豐隆345號
345, SHUN AN RD. WU CHIH SHANG
KAOHSIUNG TAIWAN R.O.C.
TEL: (07) 822885 FAX: (07) 827008
CERTIFICATE NO: 2011182
DATE OF ISSUE: 1/12/2004

SPECIFICATION:
CUSTOMER:

SPECIFICATION :		CUSTOMER :				INTEGRIS METALS LTD					Physical Properties					Chemical Composition							
(ITEM NO) SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Tensile Test GL-50 m/m					(%)												
		KGS	LBS			YS (N/mm ²)	TS (N/mm ²)	EL (%)	HRB	HV	C x100	SI x100	Mn x100	P x1000	S x1000	N x100	O x100	H x100					
AS1 304-2B (7425-6228)																							
24GA48"X120"	1	1,465	3,230	YU231320	3AS44453B-21	258	665	56	81	156	4.8	51	119	24	2	804	1821	2.7					
24GA48"X120"	1	1,464	3,228	YU231320	3AS44453B-22	258	665	56	81	156	4.8	51	119	24	2	804	1821	2.7					
22GA48"X96" (7425-6863)	1	1,464	3,228	YU230510	38S37600B-61	280	673	63	82	162	5.4	50	126	26	3	815	1819	2.4					
22GA48"X96" (7425-6851)	1	1,464	3,228	YU230510	38S37600B-61	280	673	63	82	162	5.4	50	126	26	3	815	1819	2.4					
22GA48"X120" (7425-6851)	1	1,375	3,031	YU230510	38S37600B-62	280	673	63	82	162	5.4	50	126	26	3	815	1819	2.4					
22GA48"X120" (7425-6851)	1	1,375	3,031	YU230510	38S37600B-62	280	673	63	82	162	5.4	50	126	26	3	815	1819	2.4					
18GA48"X96" (7425-3884)	1	1,445	3,186	YU134875	3AS43434A-1	312	866	61	82	161	4.1	49	112	24	2	800	1821	2.8					
18GA48"X96" (7425-3884)	1	1,445	3,186	YU134875	3AS43434A-1	312	866	61	82	161	4.1	49	112	24	2	800	1821	2.8					
18GA48"X96" (7425-3813)	1	1,497	3,300	YU231066	3AS42732-4	301	864	49	84	166	3.7	40	116	27	5	810	1824	3.7					
18GA48"X96" (7425-3813)	1	1,497	3,300	YU231066	3AS42732-4	301	864	49	84	166	3.7	40	116	27	5	810	1824	3.7					
18GA48"X120"	1	1,453	3,203	YU231066	3AS42732-6	301	864	49	84	166	3.7	40	116	27	5	810	1824	3.7					
18GA48"X120"	1	1,455	3,208	YU231066	3AS42732-6	301	864	49	84	166	3.7	40	116	27	5	810	1824	3.7					
18GA48"X120" (7425-5164)	1	1,423	3,137	YU231143	3AS42866A-6	302	850	53	82	159	4.5	52	123	28	4	810	1822	2.7					
18GA48"X120"	1	1,424	3,139	YU231143	3AS42866A-7	302	850	53	82	159	4.5	52	123	28	4	810	1822	2.7					
18GA48"X120"	1	1,420	3,131	YU231143	3AS42866B-1	302	850	53	82	159	4.5	52	123	28	4	810	1822	2.7					
18GA48"X120" (7425-7948)	1	1,441	3,177	YU231075	3AS42917A-1	302	850	52	83	162	4.2	48	119	26	6	806	1813	3.4					
18GA48"X120"	1	1,441	3,177	YU231075	3AS42917A-2	302	850	52	83	162	4.2	48	119	26	6	806	1813	3.4					
18GA48"X120" (7425-8053)	1	1,420	3,131	YU231075	3AS42917A-3	302	850	52	83	162	4.2	48	119	26	6	806	1813	3.4					
18GA48"X120"	1	1,420	3,131	YU231075	3AS42917A-4	302	850	52	83	162	4.2	48	119	26	6	806	1813	3.4					
18GA48"X120" (7425-8244)	1	1,446	3,188	YU135202	3AS45623A-211	301	841	53	81	157	5.1	51	114	30	9	806	1822	3					
18GA48"X120" (7425-8277)	1	1,405	3,097	YU135202	3AS45623A-213	301	841	53	81	157	5.1	51	114	30	9	806	1822	3					
18GA48"X120"	1	1,540	3,405	YU135202	3AS45623A-214	301	841	53	81	157	5.1	51	114	30	9	806	1822	3					

Remarks:

NO MERCURY CONTAMINATION
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

Send test report for all Heat NO.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480,
A362, ASME SA240, Q3766D.

YIEN MAU CORP.

Lin Kuo Hsin
Inspector of Quality Assurance

0602.02

2094 304 2455

(0.037)

110 314

100-116-267

Fax Server

PAGE 003/004

3/3/2005 1:32

Integriss Metals

0010

MINNEAPOLIS

INTEGRIS METALS

01/18/05 TUE 15:50 FAX 604 272 0964

